CUSTOM MADE **BRAIDS AND TAPES**

Custom made braids and tapes

Besides our selection of standard programs, Eurocarbon produces a large variety of tailor made constructions.

The benefit is the construction can be fine-tuned to the performance of the part and therefore save costs or increase performance compared to a standard product. To define a new braid or woven tape, there is a minimum of information required to define tailor made construction. In the next sections the required information is described.



Minimum required information for braids.

- Diameter measured at 45 degree braiding angle (or diameter at specific angle).
- Fiber materials: f.i. Carbon, E-Glass, Aramid, etc
- Hybrid construction? We can braid f.i. Carbon and Glass. Normally the ratio is 50/50 but other ratios can be selected.
- The weight of the braid at 45 degrees braiding angle / or the areal weight at 45 degrees.

If you have an existing sample for evaluation, please make sure it is approx. 20 cm in length.

Minimum required information for woven tapes

- Width of the tape
- Weight per m²
- Fibers in warp: Fiberglass, Aramid, Carbon, etc
- Fibers in weft : Fiberglass, Aramid, Carbon, etc
- Weave style (plain/twill/satin/other)
- Threads per cm in warp (if available)
- Threads per cm in weft (if available)



If the threads per cm in warp or weft are unknown, we need the ratio by weight for the warp and weft.

If you have an existing sample for evaluation, please make sure it is approx. 20 cm in length



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STANDARD PROGRAM CARBON FIBER BRAIDS



Carbon fiber braids

The tubular carbon fiber braids program is made of high quality carbon fibers.

The fiber densities which we are using, are 3K, 6K and 12K fibers. These fibers create respectively the light, medium and heavy braids in our program.



A 144/01



B 96/15



B 96/24



B 120-04



STANDARD PROGRAM CARBON FIBER BRAIDS

Carbon fiber braids

Light	Weight (3K Fib	oers)			
	Diameter	Weight per m	Fabric weight	Thickness at 50%	Yield m/kg
Article	at ±45 $^\circ$ in mm	at \pm 45 $^{\circ}$ (g/m)	g/m²	FV mm	at ±45 $^{\circ}$
A 24/10	5	7	446	0,46	143
A 36/2	10	10	303	0,40	91
A 48/10	15	14	297	0,31	77
A 60/2	20	17	271	0,35	50
A 96/14	25	27	344	0,40	37
A 120/1	30	34	361	0,40	30
A 144/1 🚳	40	41	325	0,37	24

Middle Weight (6K Fibers)							
Article	Diameter at \pm 45° in mm	Weight per m at \pm 45 $^{\circ}$ (g/m)	Fabric weight g/m²	Thickness at 50% FV mm	Yield m/kg at \pm 45 $^{\circ}$		
B 24/6	10	14	446	0,47	77		
B 36/1	15	20	424	0,48	50		
B 48/9	20	27	430	0,48	37		
B 60/1	25	34	433	0,55	26		
B 80/2	30	45	458	0,56	21		
B 96/15 👩	40	54	430	0,48	19		
B 96/9	50	54	344	0,39	19		
B 120/7	60	68	361	0,41	15		
B 144/5	70	81	368	0,40	13		
B 96/24 👩	80	109	434	0,49	9,3		
B 120/5	90	136	481	0,55	7,4		
B 120/4 🖚	100	136	433	0,57	7,2		
B 144/6	125	163	415	0,47	6,3		







ANGLE	200	4 = 0	000	
ANGLL	30-	45°	603	
DIAMETER	7	10	12	mm
WEIGHT	8	9	13	g/m
WEIGHT	339	294	339	g/m²
	DIAMETER WEIGHT WEIGHT	DIAMETER7WEIGHT8WEIGHT339	DIAMETER 7 10 WEIGHT 8 9 WEIGHT 339 294	DIAMETER 7 10 12 WEIGHT 8 9 13 WEIGHT 339 294 339





48*EC13 300 TD22G

Tubular Braid	ANGLE	30°	45°	60°	
	DIAMETER	7	10	12	mm
	WEIGHT	17	20	29	g/m
	WEIGHT	749	648	749	g/m²





EC09 68x2 S152 1383 (1)

Tubular Praid	ANGLE	30°	45°	60°	
Tubular Draiu.	DIAMETER	18	25	31	mm
	WEIGHT	19	23	33	g/m
	WEIGHT	339	294	339	g/m²





60*EC13 300 TD22G (2)

Tubular Braid:	ANGLE	30°	45°	60°	
Tubului Dialai	DIAMETER	18	25	31	mm
	WEIGHT	42	51	72	g/m
	WEIGHT	749	648	749	g/m²





Material : 120 x 68x2(2) S152 1383 (2)

Tubular Braid	ANGI E	30°	45°	60°	
I UDUIAI DIAIU.	DIAMETER	35	50	61	mm
	WEIGHT	38	46	65	g/m
	WEIGHT	339	294	339	g/m²





Material : 120*EC13 300 Z20 TD22G (2)

Tubular Braid	ANGLE	30°	45°	60°	
Tupular Dialu.	DIAMETER	35	50	61	mm
	WEIGHT	83	102	144	g/m
	WEIGHT	749	648	749	g/m²





Material : 144*EC09 68*2 S152 1383(4)

Tubular Braid	ANGLE	30°	45°	60°	
Tubular Dialu.	DIAMETER	71	100	122	mm
	WEIGHT	90	111	157	g/m
	WEIGHT	407	353	407	g/m²





Material : 120*EC13 300 Z20 TD22G (4)

ANGLE	30°	45°	60°	
DIAMETER	71	100	122	mm
WEIGHT	166	204	288	g/m
WEIGHT	749	648	749	g/m ²
	ANGLE DIAMETER WEIGHT WEIGHT	ANGLE 30° DIAMETER 71 WEIGHT 166 WEIGHT 749	ANGLE 30° 45° DIAMETER 71 100 WEIGHT 166 204 WEIGHT 749 648	ANGLE 30° 45° 60° DIAMETER 71 100 122 WEIGHT 166 204 288 WEIGHT 749 648 749